

Work Order ID 57222

March 30, 2010 10:40:49 AM



Page 1

Item ID: D3573-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Adapter

Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Start 10.03.30

Approvals:

Process Plan

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3573

Rev A

100

0.00



BAND SAW

Bandsaw

Memo

0.00

SL 10/03/31

Jeaspa Bandsaw

Cut blank 3.500" long

10 8

110

0.00



HAAS CNC VERTICAL MACHINING #1

Memo

0.00

SL 10/04/05

HAAS 1

HAAS CNC vertical machine #1

Machine as per Folio FA672 and Dwg D3573

(10) 6

120

0.00



QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

SL 10/04/05

QC

Quality Control

10 6



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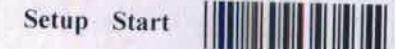
Page 2

Item ID: D3573-1

Accept



Setup



Revision ID:

Item Name: Adapter

Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Customer:

Required Date: 08/04/2010 Req'd Qty: 10.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

DTI 10/04/05

10 Ø

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

M 10/04/06

Y10 Ø

150



Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

M 10/04/07

Y10 Ø

M112588

Memo

0.00

START TIME:

1:45pm

OVEN TEMPERATURE:

2:15pm FINISH TIME: 320F

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Item ID: D3573-1

Accept



Setup Start



Revision ID:

Item Name: Adapter

Stop



Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Memo

Set Up/
Run Hours

0.00

Draw
Number

PL 10-4-8

Draw
Rev.

Plan
Code

Accept
Qty

10

Reject
Qty

4

Reject
Number

Insp.
Stamp

170



Packaging

Packaging

Identify as per dwg & Stock Location: 244

0.00

PL 10-4-8 (10)

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/15 JJ

ME
10-4-9



Picklist Print

March 30, 2010 10:40:48 AM

Page 1

Work Order ID: 57222



Parent Item: D3573-1



Parent Item Name: Adapter

Comments: IPP Rev:A New Issue 07-01-29 JLM

Start Date: 30/03/2010

Required Date: 08/04/2010

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B0.625X02.50 0	750	Purchased	No			100	f	1.0984	3.0737			

6061-T6 Bar .625 x 2.50



750"

*For this
Batch
Only*

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT02	1.0984	
108961	1.0984	

17037

3.0737

S.F 10/03/31

DART AEROSPACE LTD	Work Order:	57222
Description: Adapter	Part Number:	D3573-1
Inspection Dwg: D3573	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

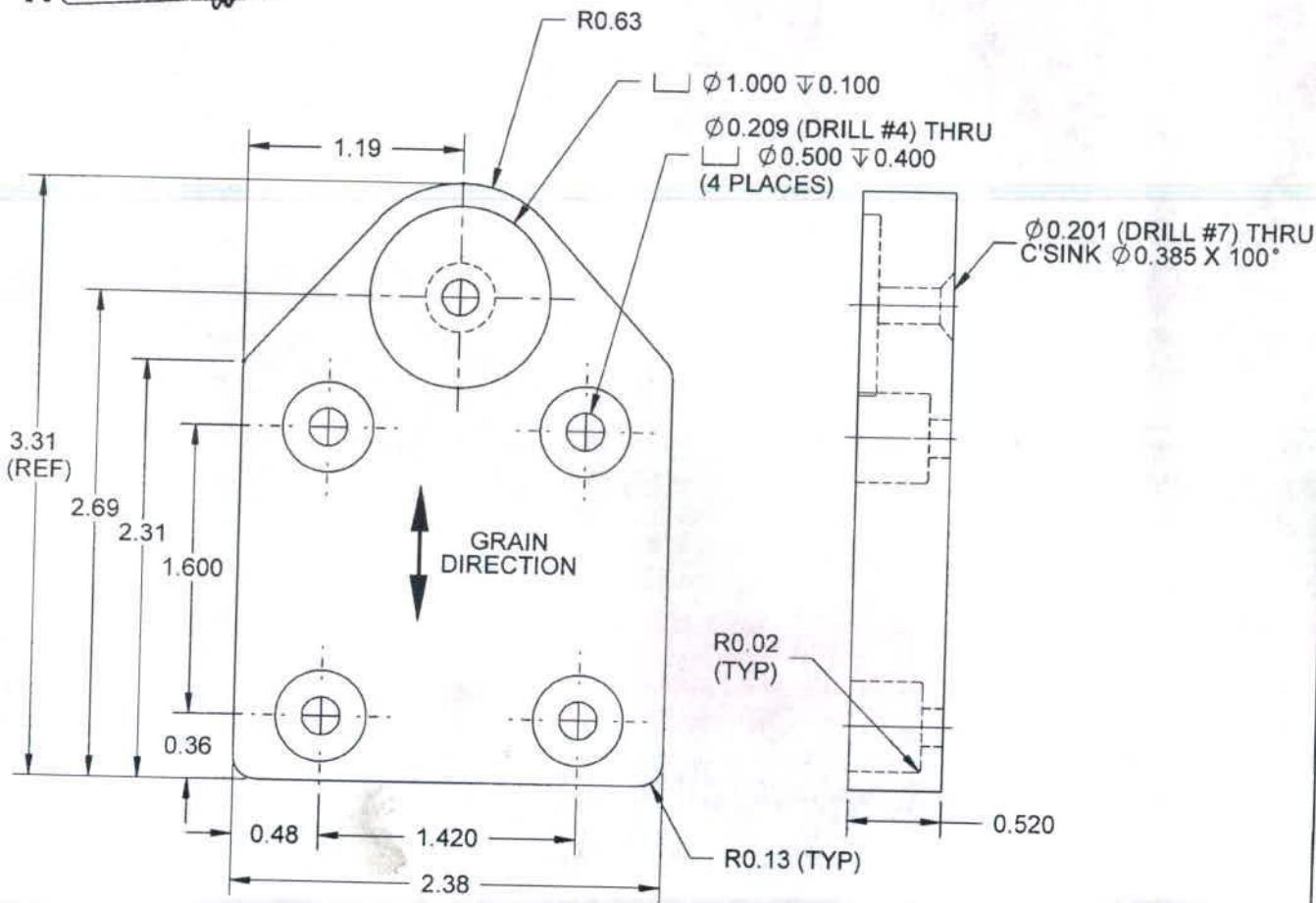
Measured by:	JK	Audited by:	DD	Prototype Approval:	N/A
Date:	10/04/04	Date:	10/04/05	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.04	New Issue	KJ/JLM	JL



DART

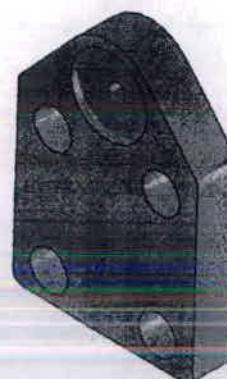
DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3573	REV. A SHEET 1 OF 4
DATE 07.02.19		TITLE ADAPTER	SCALE 1:1
REV A	DATE 07.02.19	DESCRIPTION NEW ISSUE	

RELEASED
07-03-22D3573-1 ADAPTER

5/22/22

NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116 OR AMS 4160
(REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3573-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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